

Marine

Glass maintenance – scratch conditioning



Scratch removal	STEP 1	
	STEP 2	
Scratch conditioning	STEP 3	
	STEP 4	
Polishing	STEP 5	

SANDING & POLISHING



BEFORE SANDING

- Clean the glass and analyse the scratches
- Use suitable grit size of Abralon® to remove scratches
- Sand in shorter sequences to keep the surfaces temperature down and avoid cracking the glass.



STEP 3

- Wipe the surface clean and continue with Abralon® 600 grit

NOTE!

By using all recommended sanding steps you will achieve the best possible result after polishing.



STEP 1

- Use Abralon® 360 with Mirka® PS1437 rotary polisher
- Remember to attach the dust suction hood to the PS1437 together with the hard backing pad.
- Use low RPM on polisher throughout the process



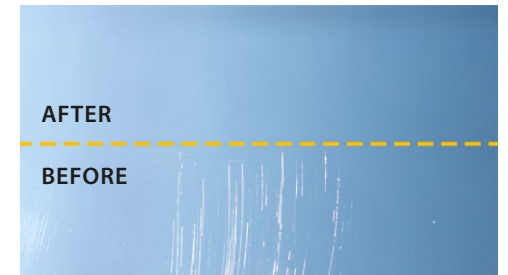
STEP 4

- Finish the sanding with Abralon® 1000 grit abrasive
- Clean sanded area with water & micro fiber cleaning cloth
- Move on to the polishing process



STEP 2

- Wipe the surface clean with Mirka micro fiber cleaning cloth and water
- Change to Abralon® 500 grit abrasive to reduce sanding marks



STEP 5

- Polish surface with Polarshine® E3 and a Looped wool pad in shorter sequences until the glass is perfect clear.

Dedicated to the finish.